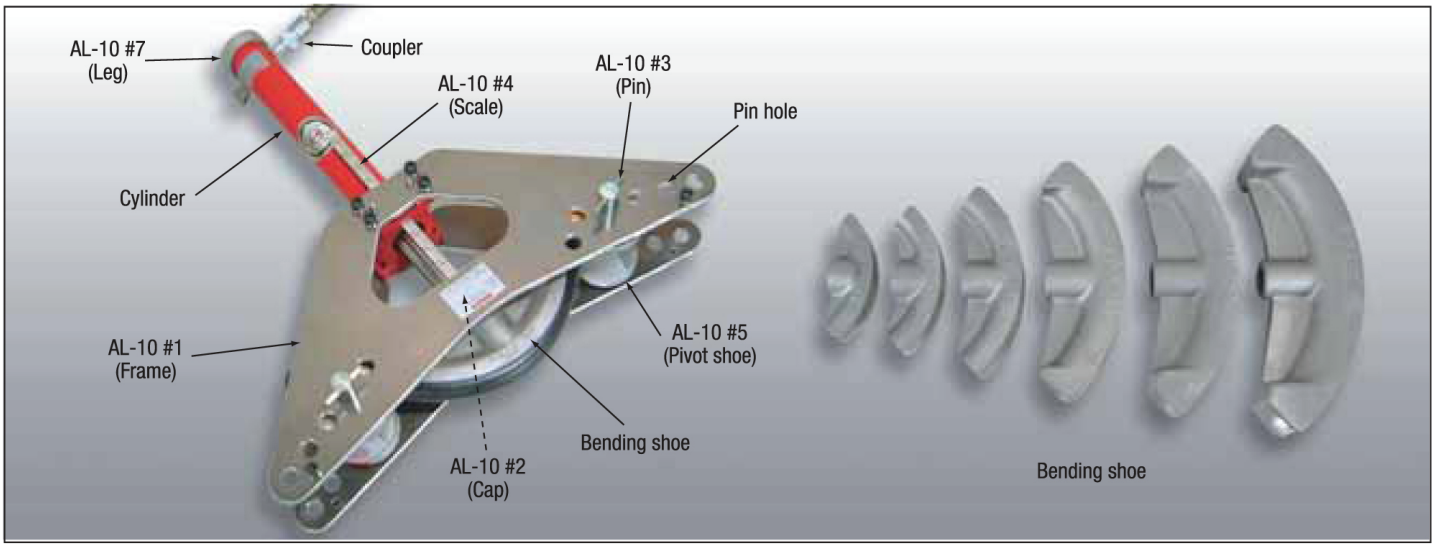
Pipe Bender

- Cold operation
- Lightweight
- Easy angle control
- Manual, foot, and electric pumps are all available.
- All the sizes can bend up to 90 deg at a time.



■Specification

Cylinder used	S1−255 (100kN × 255mm)
Compatible pipe	Carbon steel pipe for piping 1/2B – 2B
Approximate weigh	17.1 kg (AL-10 and S1-255)

■Dimension and radius of curvature of the carbon steel pipe (gas pipe) for piping

Nominal diameter B	Nominal diameter A	Outside diameter (mm)	Thickness (mm)	Radius of curvature R
1/2	15	21. 7	2. 8	89. 5
3/4	20	27. 2	2. 8	100. 5
1	25	34	3. 2	129. 0
1−1/4	32	42. 7	3. 5	162. 5
1−1/2	40	48. 6	3. 5	185. 7
2	50	60. 5	3. 8	211. 8