

"Makin' the Hard Jobs Easy"

COMBI

COMBI Range

Combined electric bender & shears

Specially recommended for rebar production in small - medium housing or infrastructure projects with rebar sizes of up to Ø36mm / $1^{3/8}$ " (#11) for cutting and Ø52mm / 2" for bending, such as small resorts, condominiums, villas, low height apartment buildings, etc. A multi-purpose machine which also allows production of stirrups, spirals and hoops with its optional accessories.

The **COMBI** range is an ideal solution for small to medium rebar contractors and manufacturers, providing full working autonomy in any rebar work, and at a very low cost.

One machine, a single investment to do all rebar jobs with a medium production: bending, cutting, stirrups and spirals / hoops.

The most complete package.

- COMBI machines have the same production and bending capacities as our DEL range benders.
- They are also featured with the same electrical and mechanical safety devices as **DEL** machines and its electric components are of worldwide known top quality suppliers as Schneider-Electric.
- Cast-iron shear body and gearbox case to ensure heavy duty performance and endurance with the lowest maintenance. Oil bath, trapezoidal and helicoidal gears.
- Safety shield with limit switch on shear body and bending table.
- Easy low-cost maintenance can be even performed on site by the machine operator.
- Single-phase 220V version with inverter technology available for model COMBI 25/32. The inverter stabilizes the electric supply so it makes the motor life longer. Two speeds motor available upon request on models COMBI 25/32 and COMBI 30/36.



FEATURES AND BENEFITS OF THE DEL AND COMBI RANGE

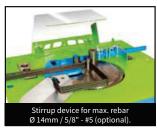


















"Makin' the Hard Jobs Easy"

COMBI

4-IN-1 MACHINE:



Cutting, thanks to its shear jaw simultaneously operated with the bending plate.



Bending, operated as our DEL range rebar benders.



Stirrups production using the optional stirrups accessory.



Production of **spirals**, rings and arches using the optional Spirals Bending accessory



Cutting / Bending capacity																		
			③					_				_						
Yield strength / Grade	Re=N/mm ² 250/G-40					Re=N/mm²480/G-60						Re=N/mm ² 650/G-75						
Tensile strength	Rm=N/mm ² 450							Rm=N/	mm² 650			Rm=N/mm²850						
No. x	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
	Millimeters																	
COMBI 25 / 32	Ø25	Ø18	Ø12	Ø32	Ø24	Ø18	Ø20	Ø16	Ø10	Ø25	Ø20	Ø16	Ø20	Ø14	Ø8	Ø25	Ø18	Ø14
COMBI 30 / 36	Ø30	Ø20	Ø16	Ø36	Ø26	Ø22	Ø25	Ø18	Ø14	Ø32	Ø24	Ø18	Ø25	Ø16	Ø12	Ø32	Ø22	Ø16
COMBI 36 / 52	Ø36	Ø26	Ø22	Ø52	Ø36	Ø30	Ø32	Ø20	Ø16	Ø46	Ø34	Ø25	Ø32	Ø18	Ø16	Ø42	Ø32	Ø25
	in/#																	
COMBI 25 / 32	1"/8	3/4" / 6	1/2" / 4	1-1/4" / 10	1"/8	3/4" / 6	7/8" / 7	5/8"/5	3/8"/3	1-1/8"/9	7/8" / 7	5/8"/5	7/8" / 7	1/2" / 4	3/8"/3	1-1/8" / 9	3/4" / 6	1/2" / 4
COMBI 30 / 36	1-1/8" / 9	7/8" / 7	5/8" / 5	1-3/8" / 11	1-1/8" / 9	7/8" / 7	1"/8	3/4" / 6	1/2"/4	1-1/4" / 10	1"/8	3/4"/6	1"/8	5/8" / 5	1/2" / 4	1-1/4" / 10	7/8" / 7	5/8" / 5
COMBI 36 / 52	1-3/8" / 11	1"/8	7/8" / 7	2"	1-3/8" / 11	1-1/8" / 9	1-1/4" / 10	7/8" / 7	5/8"/5	1-7/8"	1-3/8" / 11	1-1/8" / 9	1-1/4" / 10	3/4" / 6	5/8"/5	1-3/4" / 14	1-1/4" / 10	1-1/8" / 9

^{*}For models COMBI with 2 speeds motor, please check bending capacities with your sales representative.

Accessories included													
	Cara			9	-	1	Ĩ						
Ø mm/in		Ø48 / 1,89"	Ø60 / 2,36"	Ø100/3,93"	Ø140 / 5,51"	Ø160 / 6,30"	Ø200 / 7,87"						
COMBI 25 - 32	1	4	4	1	1			1	1	1	2		
COMBI 30 - 36	1	4	4	1	1	1		1	1	1	2		
COMBI 36 - 52	1	4	4	1	1	1	1	1	1	1	2		

	COMBI 25 - 32				COMBI 30 - 36			COMBI 36 - 52			
	1- PHASE 3 -		HASE	3 - PHASE	3 - PI	HASE	3 - PHASE	3 - PHASE		3 - PHASE	
Item code	20351504	20351500	20351502	20351501	20352000	20352002	20352001	20353000	20353002	20353001	
Motor voltage (V)	230		230 / 400		230 / 400			230/4			
Frequency (Hz) / In (pins)	50 - 60 / 3P	50/4P	50/5P	60/4P	50/4P	50/5P	60/4P	50/4P	50/5P	60/4P	
Kw (Hp)		2,2 (3)				3 (4)			3 (4)		
Cycles / minute (bend - cut / return)			11	10			6				
Oil capacity (L. / Gal.)		5,1/	1,34	10 / 2,64				15 / 3,96			
Net weight (Kg. / Lbs.)	386 / 850,98					435 / 959,0	1	721 / 1589,53			
Packaging dimensions L x W x H (mm/in)	950 x 1080 x 1050 / 37,40" x 42,52" x 41,33"				950 x 1080 x	1050 / 37,40" x	: 42,52" x 41,33"	1080 x 1290 x 1190 / 42,52" x 50,78" x 46,85"			